

# FlexPack

SERVICE AND SUPPLIES PTY LTD

ABN 62 007 038 922

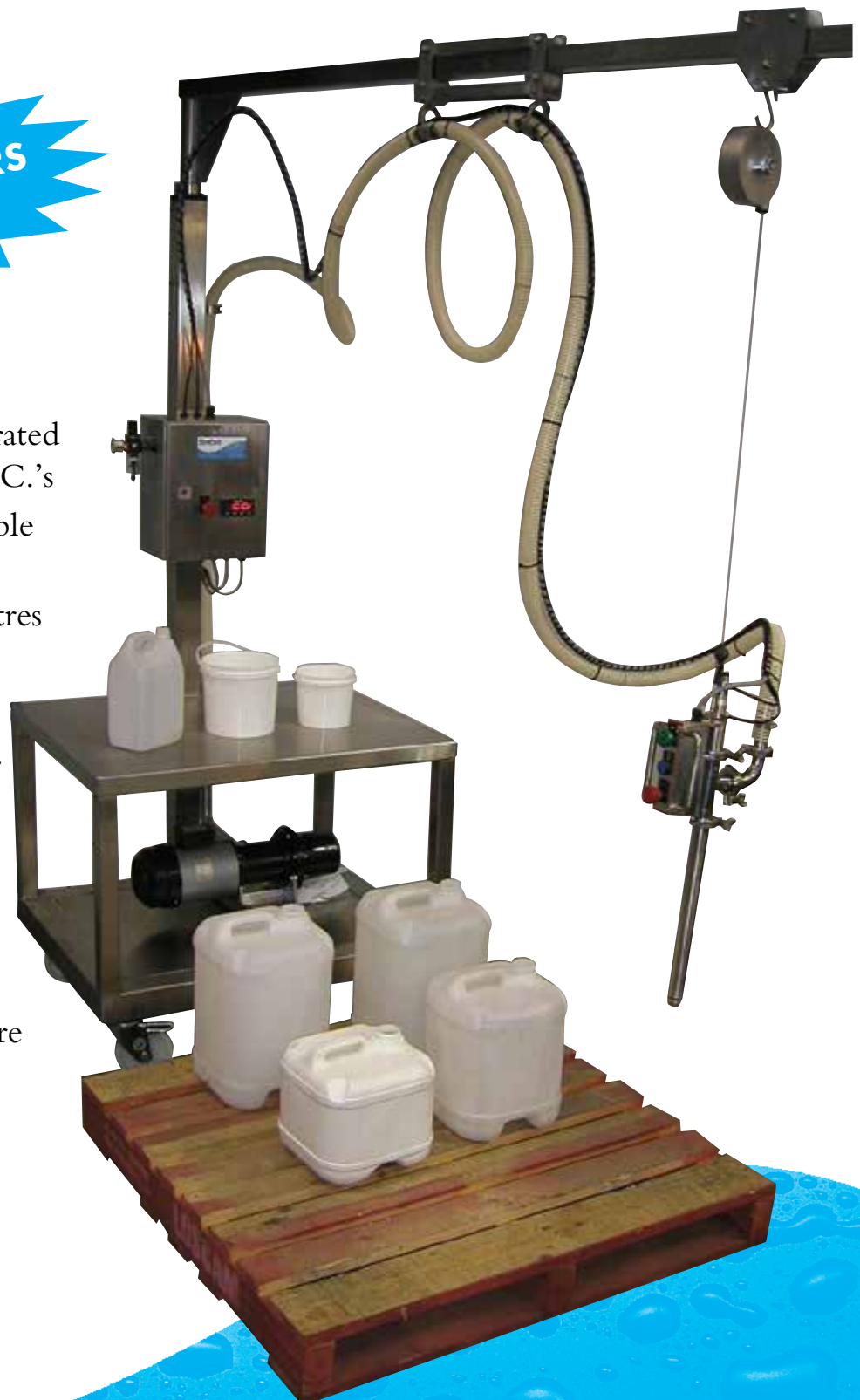
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## High Speed Liquid Filling System for Pails, Drums & IBCs Semi Automatic Filler **Model 410**

**NO LIFTING  
HEAVY CONTAINERS  
AS THEY ARE  
FILLED IN PLACE!**

- Capable of filling most non aerated liquids into pails, drums & I.B.C.'s  
Bottle filling attachment available
- Standard fill range 0.5-1,000 litres
- Multiple product menu's on the PLC, easy set up of batch settings.  
Batch accuracy typically 0.5%
- Compatible with clean in place (C.I.P.) systems
- Australian design & manufacture
- Filling speed up to 3 litres/second (depending on product characteristics)



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## High Speed Liquid Filling System for Pails, Drums & IBCs

OUR FILLERS ARE DESIGNED & MANUFACTURED IN MELBOURNE. THEY ARE BUILT FROM STAINLESS STEEL COMPONENTS (#316) WITH ELECTRICAL ENCLOSURE TO IP 66 & WILL OPERATE RELIABLY IN WET ENVIRONMENTS WITH AGGRESSIVE CLEANERS.

### Semi Automatic Filler **Model 410**

#### Description

A high speed filling machine mounted on a mobile trolley or a fixed post mounting.

Designed to fill containers (drums, pails etc) mounted on a pallet so they do not have to be lifted or palletised after filling. The boom pivots 180° to reach across three to four pallets.

High flow rates can be achieved (up to 3L/sec) to maximize output. Interchangeable fill tubes to suit common neck diameters such 20, 28 & 48mm used on drums and bottles.











Fill head assembly made from either #316 stainless steel or plastic to suit food applications or aggressive chemicals.

Batch control using a PLC/ HMI touch screen integrated to the VSD. All batch settings done from multiple menu's each with individual batch settings.

This filling system is excellent for use on short run products, change over time is fast and product loss is minimal.

Servicing of machines is catered for by our trained technicians. We maintain a fully equipped workshop with a comprehensive range of spares ex-stock, supplied at most competitive prices.

#### Specifications

 FILLING SPEED 6-8 x 10 litre pails/minute 3-4 x 20 litre drums/minute 30-40 x 200 litre drums/hr 8-10 x 1,000 litre I.B.C.'s/hr	 PRODUCT SUPPLY FLOW RATE 30-180 litres per minute
 FILL RANGE 0.5 - 1,000litres	 CLEANING Fully compatible with C.I.P. systems, may be cleaned with hot or cold liquid sterilants or low pressure steam.
 BATCH ACCURACY Typically +/- 0.5%	 FLOOR SIZE Base dims: 1m x 0.8m x 2.6m Boom reaches 2.5m radius
 ELECTRICITY 240 Volts AC single phase, 10 Amps, 50 Hz	 MACHINE WEIGHT 240kg
 AIR Minimum 600KPa, 0.5 <sup>3</sup> /hr - clean and dry	 CASED WEIGHT 300kg

#### Typical Product Applications

Virtually any liquid can be handled. Typical food products are cooking oils and food service products, also a wide range of chemicals such as detergents, disinfectant, pool chemicals, cleaning products and the more aggressive caustics and acids.

Manufactured by



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